



**CHANCE RIDES MANUFACTURING, INC.**  
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U.S.A.  
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| Bulletin No:     | B408CRM111-0     |
| Release Date:    | November 6, 2002 |
| Effective Date:  | Immediately      |
| Supersedes:      | N/A              |
| Completion Date: | N/A              |
| Page:            | 1 of 3           |

# SERVICE BULLETIN

Ride Manufacturer: CHANCE RIDES, INC.

Affected Production Dates: All

Ride Name: CHAOS

Affected Serial Nos.: All Units

Model No.: 408

**Abstract of Issue:**

Cross Rod Inspection

**Reason For Release:**

Chance Rides Manufacturing, Inc. has become aware of a cross rod failure on at least one CHAOS amusement ride. Failure of one or more cross rods can result in serious injury to passengers and damage to sweeps and other ride components. This bulletin provides specific inspection information for the cross rods to ensure that they are in good operating condition.

**Action to be Taken:**

Chance Rides Manufacturing, Inc. requires all owner/operators of the above noted CHAOS rides to inspect all four cross rods at every set-up or monthly, whichever occurs first. The inspection procedure is provided on the following pages of this bulletin.

All work must be performed by qualified personnel, capable of understanding the function of the parts and their proper installation. Use only those components authorized, specified or provided by Chance Rides Manufacturing, Inc. All applicable OSHA safety standards and safe industry practices must be observed.

Observe all safety information contained in the manufacturer's manuals. Make available this bulletin and all related technical information to personnel using the equipment.

Chance Rides Manufacturing, Inc. issues notifications for the benefit of owners of amusement rides manufactured by Chance Rides Manufacturing, Inc. As a service to the industry, and in the interest of employee and public safety, Chance Rides Manufacturing, Inc. also issues notifications for the benefit of owners of amusement ride equipment for which the manufacturer no longer exists, such as the Allan Herschell Company, Chance Manufacturing Co., Inc., Chance Rides, Inc., etc. In doing so, Chance Rides Manufacturing, Inc. does not assume liability for losses associated with amusement ride equipment built by manufacturers other than Chance Rides Manufacturing, Inc.



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Ride Name: CHAOS      Affected Serial Nos.: All Units

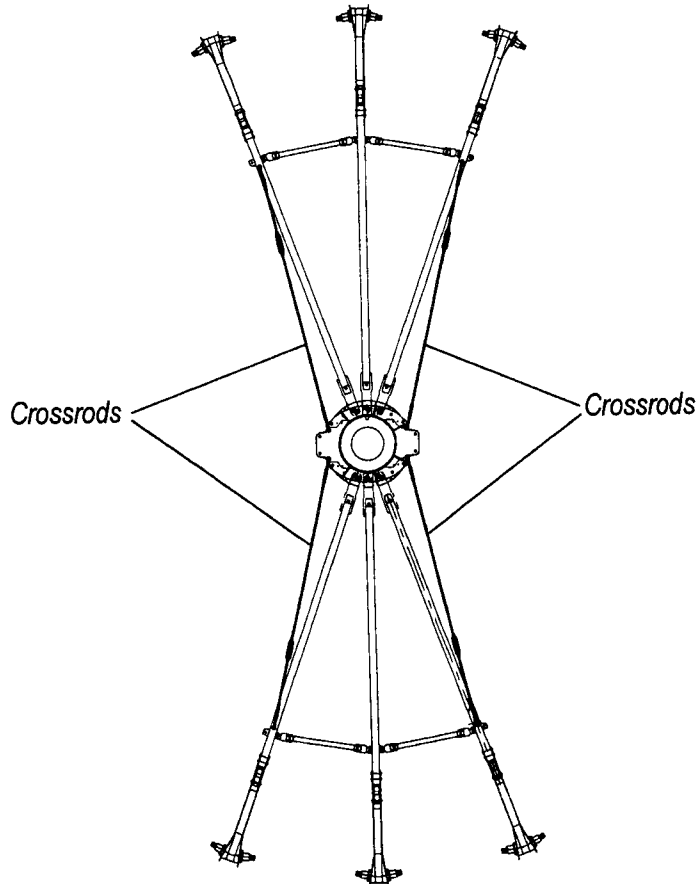
Model No.: 408

Detail of Issue (continued):

### CROSS ROD INSPECTION

Carefully inspect the overall condition of all four cross rods. Look for cracks, bends, wear or other damage. Pay particular attention to the welded joints detailed on the next page. If any damage or indications are found, do not operate the ride until repairs have been made.

Also, check the adjustment of the cross rods. Loosen the jam nuts on each turnbuckle and tighten it until snug. Turnbuckles must be tightened so the cross rod is in TENSION, NOT COMPRESSION.





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Detail of Issue (continued):

