



NUMBER: A391R1039-0

DATE: May 10, 1989

SUPERSEDES:

SAFETY ALERT

Effective Serial Number:391-00586 through 391-01089

Ride:FALLING STAR

Subject:Inspection of Sweeps

**WARNING: FAILURE TO COMPLY WITH THIS SERVICE BULLETIN
CAN RESULT IN FAILURE OF THE SWEEP STRUCTURE, CAUSING
INJURY TO PASSENGERS, AND/OR BYSTANDERS.**

It has been determined by CHANCE RIDES, INC. that cracks can develop in FALLING STAR sweep arm weldments.

The owners of the above noted FALLING STAR amusement rides are therefore required to inspect their rides as described in this bulletin. Perform the inspection using the instructions on the reverse side of this bulletin. Return the Certification Of Compliance within 15 days from receipt of the bulletin.

The inspection must be performed by qualified personnel, capable of understanding the function of the parts and their proper installation. If there are any questions regarding the instructions or this inspection, contact the CHANCE CUSTOMER SERVICE DEPARTMENT.

INSPECTION PROCEDURE

Check the front and rear sweep arm weldments for cracks as shown in the following illustration. Inspect the weld and the parent metal at the toe of the weld.

If cracks or any unusual condition exist in any of the areas noted, contact the CHANCE CUSTOMER SERVICE DEPARTMENT immediately. DO NOT OPERATE THE RIDE.

IMPORTANT: Thoroughly clean the area to be inspected.

