



Number: 400R1062-0

Date: April 26, 1990

SUPERSEDES:

SERVICE BULLETIN

Effective Serial Numbers: 400-001-88 through 400-018-90

Ride: GIANT GONDOLA WHEEL

Subject: PLC LIGHTING CONTROLLER BOX
RECALL AND DECAL PLACEMENT

Chance Rides, Inc. has now improved the design of the PLC light controller box. All owners of GIANT GONDOLA WHEEL amusement rides with the above noted serial numbers are required to remove the PLC lighting controller box and return it to Chance Rides, Inc. for a factory rework.

Remove the PLC lighting controller box from the torque tube by following the instructions on the reverse side of this bulletin and as shown in illustration A. Failure to follow instructions on decals could result in electrical shock or damage to the PLC controller.

Included with the PLC lighting controller box when it is returned after the factory rework will be six CAUTION decals. These decals are to be positioned on the other six electrical boxes located on the torque tube as shown in illustration A.

All work must be performed by competent, qualified mechanics, capable of understanding the function of the parts and their proper installation. If there are any questions regarding this information, contact the CHANCE CUSTOMER SERVICE DEPARTMENT.

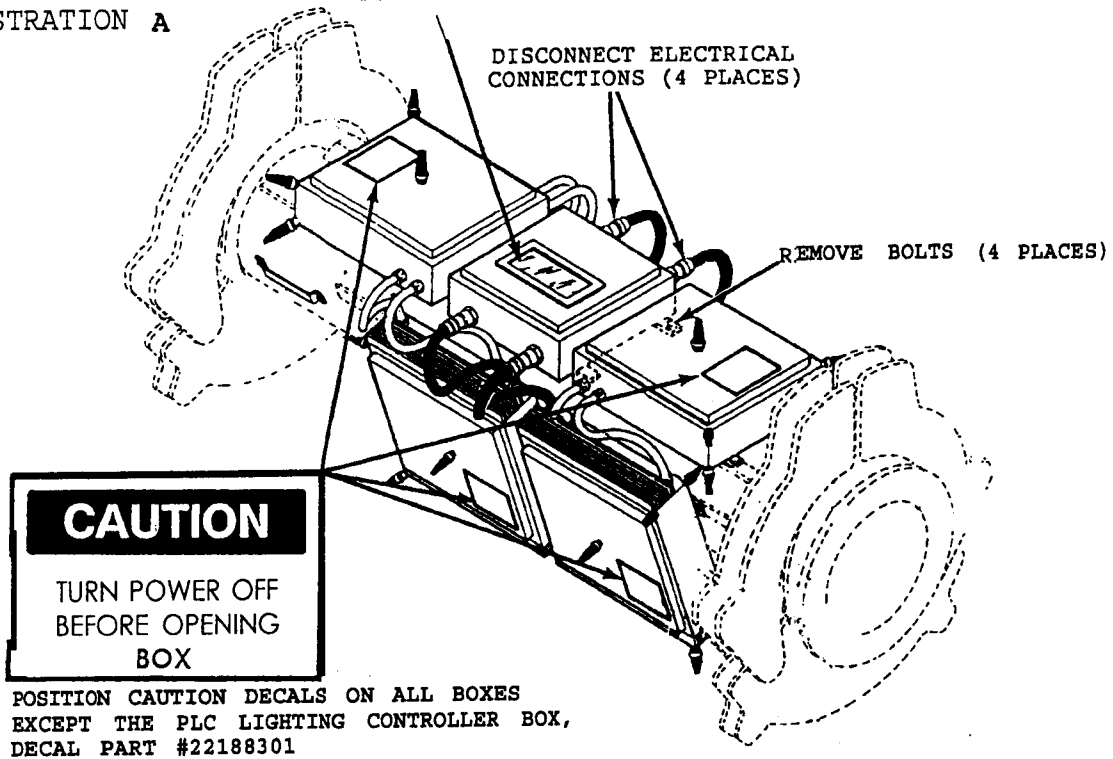
PLC LIGHTING CONTROLLER BOX REMOVAL PROCEDURE

1. Disconnect the four (4) electrical connectors from the box.
2. Carefully remove the four (4) bolts which hold the box in place on the torque tube.

Reverse procedure to install new PLC lighting controller box.

ILLUSTRATION A

NOT ALL PLC BOXES HAVE WINDOWS



The new PLC lighting control box will be factory sealed and must NOT be opened by anyone other than a Chance Rides, Inc. representative. The lights can be turned on steady for purposes of checking light bulbs by turning off the two 30 amp. breakers in the main lighting control box; as shown in illustration B.

ILLUSTRATION B

TRIP BOTH 30 AMP. BREAKERS

