



**CHANCE RIDES, INC.**  
4219 Irving  
Wichita, KS 67277-2328  
U.S.A.  
Phone: 1-800-242-6231 • FAX: 1-316-942-7416  
Website: [www.rides.com](http://www.rides.com)  
E-mail: [rides@rides.com](mailto:rides@rides.com)

Bulletin No: B414R1215-0  
Release Date: July 30, 1999  
Effective Date: July 30, 1999  
Supersedes: N/A  
Completion Date: August 30, 1999  
Page: 1 of 2

# SERVICE BULLETIN

Ride Manufacturer: CHANCE RIDES, INC.      Affected Production Dates: All

Ride Name: INVERTER (Portable Model)      Affected Serial Nos.: All units  
              INVERTER (Park Model)  
              DOUBLE INVERTER

Model No.: 414

**Abstract of Issue:**

Inspection and Replacement of Secondary Restraint Bar (T-Bar) Closeout Panels

**Reason For Release:**

Chance Rides, Inc. has become aware that the manual release for the primary restraint bars (Shoulder-bars) can be actuated by another passengers's feet. A new T-bar closeout panel has been designed to prevent accidental actuation of the manual release.

**Action to be Taken:**

Chance Rides, Inc. requires all owner/operators of the above noted INVERTER amusement rides to inspect all T-bar closeout panels and, if required, replace with the new design panels. Refer to the illustration on the following page of this bulletin.

The parts will be provided at no charge if ordered within 30 days of the release date of this bulletin.

All work must be performed by qualified personnel, capable of understanding the function of the parts and their proper installation.

### NOTICE

Use only those components authorized, specified or provided by Chance Rides, Inc.

Chance Rides, Inc. **SPECIFICALLY DISCLAIMS ANY LIABILITY** for losses associated with any unauthorized alterations and/or modifications or additions and installations of unauthorized components.



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Detail of Issue (continued):

Inspect all T-bar closeout panels (8 right hand panels and 8 left hand panels) for raised area over manual release on hydraulic locking cylinder. Replace all panels which do not have this raised area.

**NOTE:** For hydraulic locking cylinders with release plunger, the closeout panel must have openings in both the top and bottom of the raised area. Replace the panels with the parts shown below as required, or rework by cutting a 1-1/8" diameter hole in the bottom of the raised area.

