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Bulletin No:	P414R1258-0
Release Date:	June 15, 2001
Effective Date:	June 15, 2001
Supersedes:	N/A
Completion Date:	N/A
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NOTIFICATION

Ride Manufacturer: CHANCE RIDES, INC. Affected Production Dates: Prior to May, 2001

Ride Name: INVERTER - Portable Model Affected Serial Nos.: Prior to Ride Serial No. 414-03201

Model No.: 414

Abstract of Issue:
Slewing Ring and Drive Gear Drip Tray

Reason For Release:
Chance Rides Service Bulletin B414R1253-0 (June 15, 2001) requires modification of the gear guard to improve access for inspection and lubrication of the slewing ring and drive gears. A drip tray has been developed to minimize grease dropping from the gears if excessive lubricant is allowed to accumulate.

Action to be Taken:
All owner/operator's of the above noted INVERTER amusement rides can, at their option, install the drip tray using the instructions on the following page of this notification. Order the Drip Tray Kit, part number K414R1258-0, which provides all parts necessary for one complete ride. The kit will be provided at a reduced price if ordered within 30 days of the release date of this notification.

Kit number K414R1258-0 contains the following:

<u>Part Number</u>	<u>Component</u>	<u>Quantity</u>
414-0236-001	Drip Tray	1
60766600	Hex Head Capscrew (3/8-16 x 1)	4
68531000	Flat Washer (3/8)	4
68537400	Lock Washer (3/8)	4

All work must be performed by qualified personnel, capable of understanding the function of the parts and their proper installation.

NOTICE

Use only those components authorized, specified or provided by Chance Rides, Inc.

Chance Rides, Inc. SPECIFICALLY DISCLAIMS ANY LIABILITY for losses associated with any unauthorized alterations and/or modifications or additions and installations of unauthorized components.



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Detail of Issue (continued):

Drip Tray Installation Instructions

NOTE: Modified gear guard not shown in this illustration

1. Locate drip tray as shown.
2. Drill 5/16" diameter holes through tower gussets to match holes in drip tray.
3. Use a 3/8-16 tap to thread the holes in the tower gussets.
4. Secure the drip tray to the tower gussets with 3/8-16 x 1" hex head capscrews, flat washers and lock washers.

Drip Tray
(part number 414-0236-001)

Secure drip tray to tower gussets with:

- 3/8-16 x 1" Hex Head Capscrews**
(part number 60766000)
- 3-8" Flat Washers**
(part number 68531000)
- 3/8" Lock washers**
(part number 68537400)

