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DATE: AUG. 11, 1995

SUPERSEDES:

SERVICE BULLETIN

Effective Serial Number: ALL PARK MODEL UNITS -
CHANCE MANUFACTURING CO., INC.
CHANCE RIDES, INC.

Chance Rides, Inc. SPECIFICALLY DISCLAIMS ANY
LIABILITY for losses associated with rides
produced by Chance Manufacturing Company, Inc.

Ride: PARK MODEL SEA DRAGON . Subject: DRIVE ASSEMBLY

Chance Rides, Inc. has become aware that the drive assembly on some park model SEA DRAGON amusement rides may not be welded adequately. If the drive assembly was not welded adequately to the customer-furnished base plate, damage to the ride and injury to passengers or personnel may occur. This bulletin specifies the minimum length, size and location of weld required to secure the drive assembly.

Chance Rides, Inc. requires all owners of the above noted park model SEA DRAGONS to inspect the welds connecting the drive assembly to the customer furnished base plate. If the weld does not meet the specifications described in this bulletin, DISCONTINUE OPERATION OF THE RIDE. Inspect and weld per the instructions outlined in this bulletin. If you have any questions concerning this procedure, please contact the Chance Customer Service Department at 1-800-CHANCE1.

All work must be performed by qualified personnel capable of understanding the function of the parts and their proper installation.

NOTICE

Use only those components authorized, specified or provided by Chance Rides, Inc.

Chance Rides, Inc. SPECIFICALLY DISCLAIMS ANY LIABILITY for losses associated with any unauthorized alterations and/or modifications or additions and installations of unauthorized components.

INSTRUCTIONS

1. Check to determine if drive assembly has been welded per the specifications shown.
2. Visually inspect existing welds and drive assembly for cracks.
3. If no cracks are found and if the welding does not meet or exceed the specifications shown below, reweld as shown.
4. If cracks are found in existing welds, grind out welds and reweld per the specifications. If cracks are found in the drive assembly structure the Chance Rides, Inc. Customer Service Department.

NOTE: VIEW EXPLODED FROM BASE

