



Tivoli Mfg. Ltd.

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Safety Bulletin

Bulletin No: SOSA008

Ride Type: Spin Out

(aka. The Claw, The Maelstrom, El Nino)

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Rides Included: All Rides

Pages: 3

Date: January 16, 2003

Parts supplied: N/A

Purpose: Vehicle sweeps inspection.

Reference: Service bulletin SOSR005

As a result of the incident on January 3, 2003 where a vehicle sweep of a Spin Out broke away from the hinge/ attachment plates, Tivoli Mfg. Ltd. is issuing this revised inspection procedure concerning the area of the sweeps described on the attached drawing 202503/1-A.

Description of inspection areas.

Inspect area around both top and bottom hinge / attachment plates on all six sweeps located where sweeps are attached to the center hub (see drawing 202503/1-A attached)

All inspections must use nondestructive (NDT) mag-partical testing procedures carried out by a professional inspector and documented accordingly.

All rides must be shut down until all sweeps are properly tested.

If no cracks are detected the ride may continue to operate until a reinforcement procedure or kit is made available. Tivoli Mfg. Ltd. is in the process of investigating the incident and will notify all operators as soon as a reinforcement kit is available. **This testing procedure must be carried out every 60 days or until a reinforcement kit is developed and new testing procedures are issued by Tivoli Mfg. Ltd.**

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Amusement Technologies

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If Cracks are detected the ride must remain closed until a reinforcement procedure / kit is developed and installed.

If there are any questions please contact Tivoli Mfg. Ltd. of it's U.S. distributor Amtech / Amusement Technologies Intl. Inc. at Tel: 817-641-5045 or Fax: 817-645-9109

